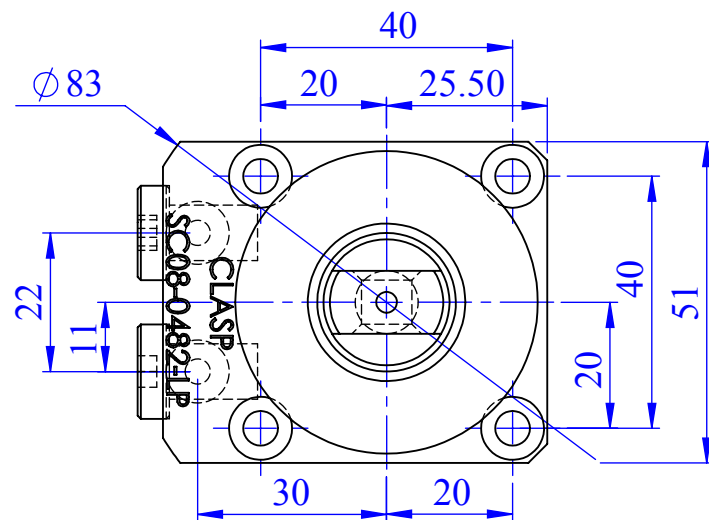
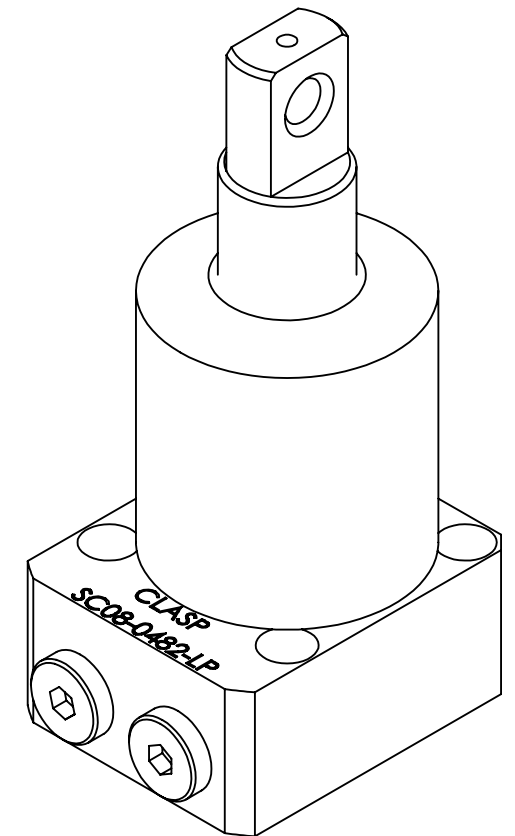
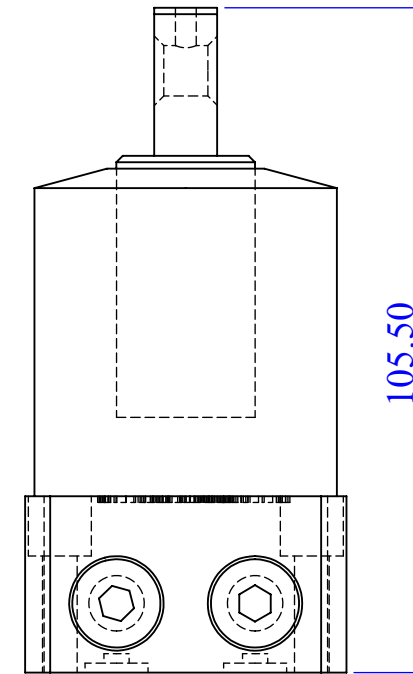
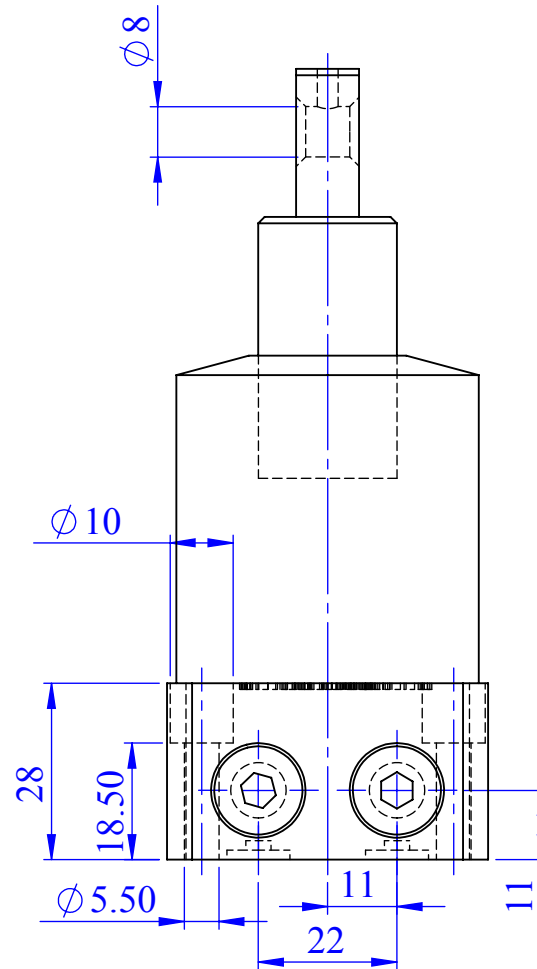
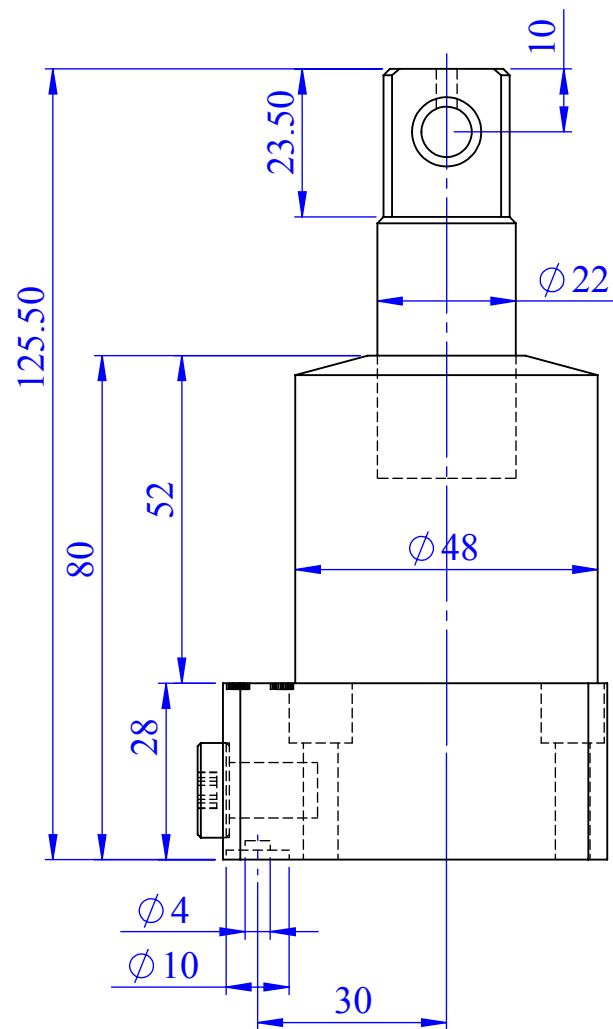





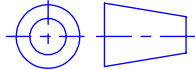


DEBURR



SC08-0482-LP  
Bore dia - 35mm  
Piston dia - 22mm  
Swing stroke 90° -10mm  
straight stroke - 10mm  
Full stroke - 20mm

Surface Finish																ZONE	SCALE	1:1		
Ra Value μm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	100		MATERILAS	---				
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12					GROUP No:—	WEIGHT		
																	SWING	Wt.Kgs		
			DESCRIPTION													Qty.	01	Casting/forging/ welding drg.no		
Drawn	Prabhakar		DESCRIPTION																	
Checked	Prabhakar		<b>SWING CYLINDER</b>																	
Approved	19/09/21		<b>SC08-0482-LP</b>																	
Date	19/09/21															Drawing NO				
Clamping elements type			<b>CLASP</b> <b>BANGALORE-72</b>													SHEET: 1 of 1				
																		Sheet No:		
																		1/1		

General Tolerance where not specified									
Liner - length or Diameter					Angular-length of shoter side of the angle				
0.5-6	6-30	30-120	120-315	315-1000	1000-2000	Upto 6	6-30	30-120	120-400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°